

# JBC

www.jbctools.com

## INSTRUCTION MANUAL



## 2 Tools Control Unit

Ref. DDE-C

# Packing List

The following items are included:

**Two-Tool Control Unit** ..... 1 unit  
Ref. DDE-1C (120V)  
DDE-2C (230V)  
DDE-9C (100V)

**Power Cord** ..... 1 unit  
Ref. 0010569 (230V)  
0013671 (100/120V)

**Manual** ..... 1 unit  
Ref. 0019248



# Features

2,8" Color TFT screen

USB-A connector

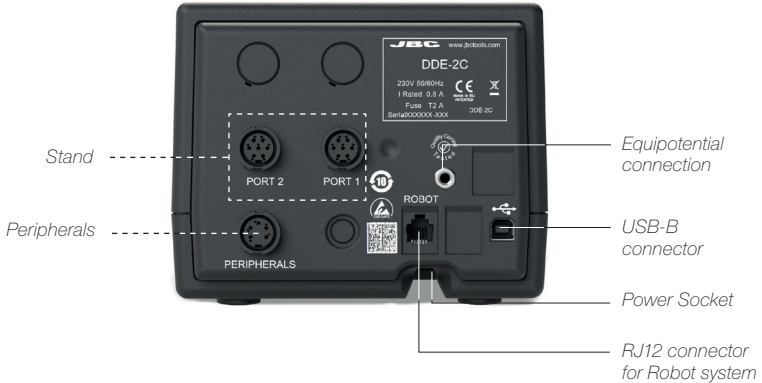
Tilt the display for easy reading



## Connections

Work simultaneously with **up to 2 tools** and 1 module + 1 pedal for each tool (Peripherals).

### DDE Control Unit



## Compatibility

Select the equipment that best suit your soldering or desoldering needs.

Basic working system				Peripherals**			
Control Unit	Stand	Tool	Cartridge Range	MSE-A / MVE-A	MNE-A	FSE-A	P-005
DDE-C	AD-SD	T210-A	C210			●	●
		T245-A	C245			●	●
		T470-A	C245			●	●
	DN-SE	T210-NA*	C210				
		T245-NA*			●		●
		T470-NA*	C245				
	AP-SD	AP250-A	C250			●	●
	PA-SD	PA120-A	C120			●	●
	HT-SD	HT420-A	C420			●	●
	DS-SD	DS360-A	C360	●			●
DR-SD	DR560-A	C560	●			●	

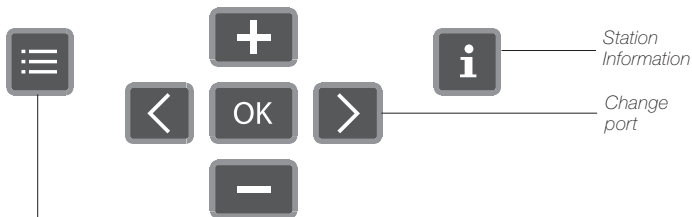
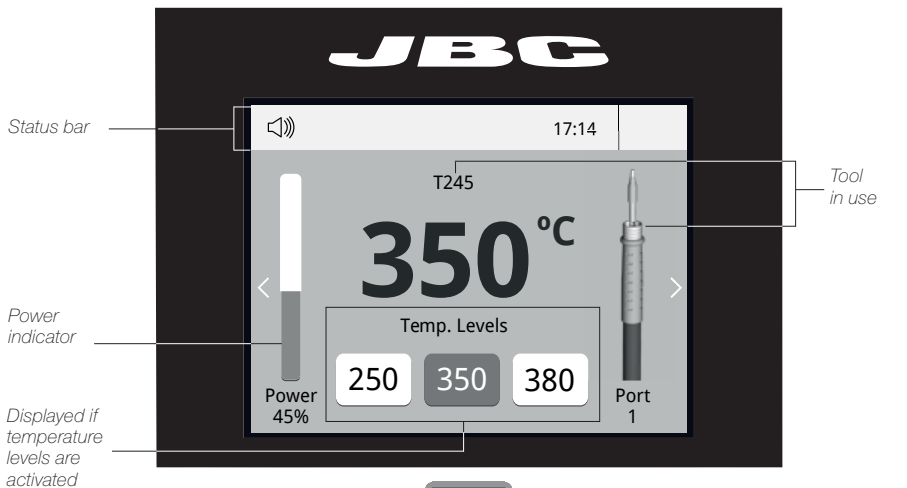
\* The **MNE Nitrogen Flow Regulator** is required.

\*\*If you need to connect the **MS, MV, MN** or **FS** modules, an adapter is required (Ref. IM2496).

# DDE Work Screen

The DDE offers an intuitive user interface which provides quick access to station parameters.

**Default PIN: 0105**



## Menu Options



Set the station parameters

### Station



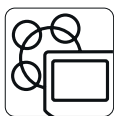
Set the tool parameters

### Tools



Display the hours worked in each cycle

### Counters



Consult / modify the links of the peripherals connected to the station with the port they are connected to.

### Peripherals



It is possible to choose the language from a list.

### Language



Allows you to carry out an overall station reset restoring all the parameters to their default values.

### Reset

## Troubleshooting

Station troubleshooting available on the product page at [www.jbctools.com](http://www.jbctools.com)

## Advanced functionalities



Graphics

It provides detailed graphics of tip temperature and power delivery in real time during solder joint formation for analysis purposes. This helps you decide how to adjust your process or which tip to use to obtain the best quality soldering.



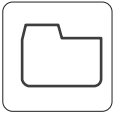
Profiles

Designed to avoid thermal shock when soldering Ceramic Chip components like MLCC, this new and unique feature allows controlling the heating ramp up rate of the tool to gradually increase the temperature of the component through all the phases of the soldering process. Up to 25 fully configurable soldering profiles can be stored.

### JBC Net

#### The first system to optimize traceability in soldering

- Get greater quality and control in your production
- Manage your whole soldering process remotely in real time



Files

#### Export graphics

Insert a USB flash drive into the USB-A connector to save your soldering process in csv format.



Update

#### Station update

Download the JBC Update File from [www.jbctools.com/software.html](http://www.jbctools.com/software.html)  
Insert the USB flash drive with the file downloaded to the station.



## System notifications

The following icons will be displayed on the screen's status bar.



USB flash drive is connected.



Station is controlled by a PC.



Station is controlled by a robot.



Station software update.  
Press INFO to start the process.



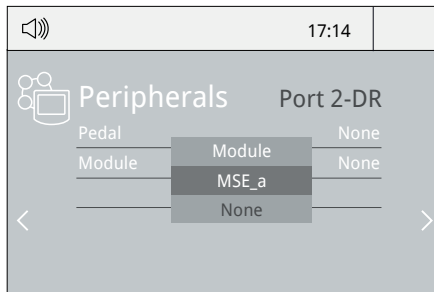
Warning.  
Press INFO for failure description.



Error.  
Press INFO for failure description,  
the type of error and how to proceed.

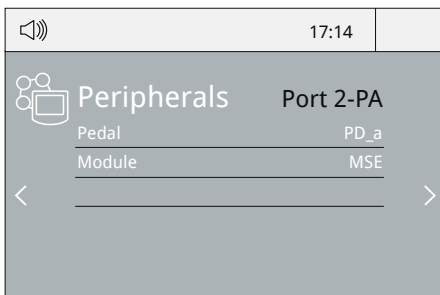
## MSE Initial Set up\*

1. After connecting the module, enter the Peripherals Menu and select the port which you want to join with the module.
2. Select the module from the list of peripheral connections. Remember your first connection is denoted as "a", the second being "b", etc. (e.g. MS\_a, MS\_b,...).
3. Press Menu or Back to save changes.

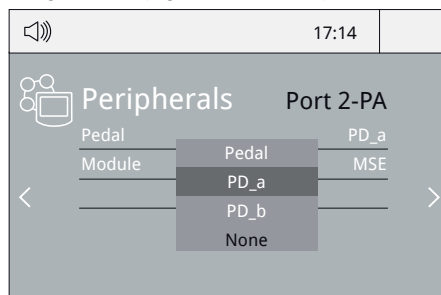


## Pedal Initial Set up\*

1. Enter the **Peripherals** Menu and **select the port** which you want to join to the pedal.



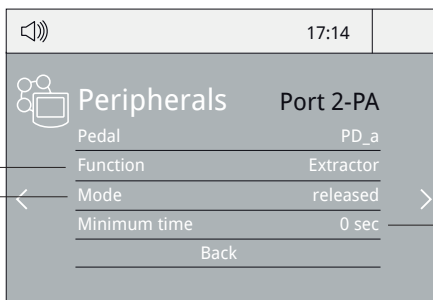
2. Select the pedal from the list (*Note that your first connection is denoted as "a", the second being "b", etc. (e.g. PD\_a, PD\_b,...).*)



3. Set the pedal function according to your work needs:

Select how the pedal acts: as **Sleep, Extractor** (hibernation) or as a **module switch**.

Select the activating mode of the pedal (**pressed/released**)



Set the duration of the activation time when pressing the pedal once\*\*. For continuous functioning keep the pedal pressed.

\*Ref. MSE-A and P-005 (Not included)

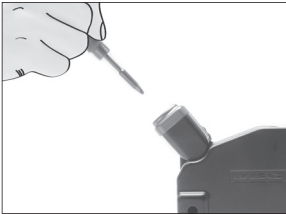
\*\*NB: The same can be applied inversely when continually pressing the pedal and releasing to activate.

## Operation

### The JBC Most Efficient Soldering System

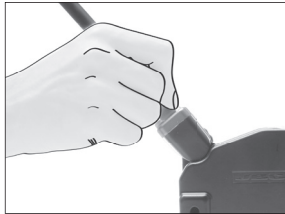
Our revolutionary technology is able to recover tip temperature extremely quickly. It means the user can work at a lower temperature and improve the quality of soldering. The tip temperature is further reduced thanks to the Sleep and Hibernation modes which increase up to 5 times the life of the tip.

#### 1. Work



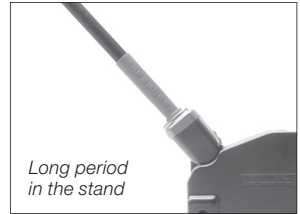
When the tool is lifted from the stand the tip will heat up to the selected temperature.

#### 2. Sleep

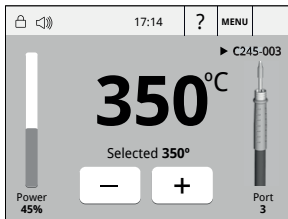


When the tool is in the stand, the temperature falls to the preset Sleep temperature.

#### 3. Hibernation

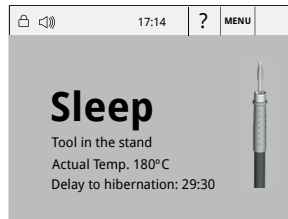


After longer periods of inactivity, the power is cut off and the tool cools down to room temperature.



#### Tools Menu:

- Adjust temperature limits and cartridge.
- Set temperature levels.



#### Tools Menu:

- Set Sleep temperature.
- Set Sleep delay. (from 0 to 9 min or no Sleep)



#### Tools Menu:

- Set Hibernation delay. (from 0 to 60 min or no hibernation)

# Maintenance

Before carrying out maintenance or storage, always allow the equipment to cool.

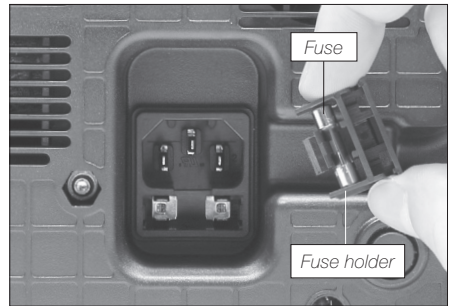
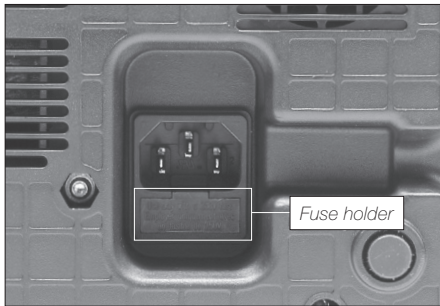
- Clean the station screen with a glass cleaner or a damp cloth.
- Use a damp cloth to clean the casing and the tool. Alcohol can only be used to clean the metal parts.
- Periodically check that the metal parts of the tool and stand are clean so that the station can detect the tool status.
- Maintain tip surface clean and tinned prior to storage in order to avoid tip oxidation. Rusty and dirty surfaces reduce heat transfer to the solder joint.
- Periodically check all cables and tubes.



- Replace a blown fuse as follows:

1. Pull off the fuse holder and remove the fuse. If necessary use a tool to lever it off.

2. Press the new fuse into the fuse holder and replace it in the station.



- Replace any defective or damaged pieces. Use original JBC spare parts only.
- Repairs should only be performed by a JBC authorized technical service.



## Safety



**It is imperative to follow safety guidelines to prevent electric shock, injury, fire or explosion.**

- Do not use the units for any purpose other than soldering or rework. Incorrect use may cause fire.
- The power cord must be plugged into approved bases. Be sure that it is properly grounded before use. When unplugging it, hold the plug, not the wire.
- Do not work on electrically live parts.
- The tool should be placed in the stand when not in use in order to activate the sleep mode. The soldering tip, the metal part of the tool and the stand may still be hot even when the station is turned off. Handle with care, including when adjusting the stand position.
- Do not leave the appliance unattended when it is on.
- Do not cover the ventilation grills. Heat can cause inflammable products to ignite.
- Avoid the contact of flux with skin or eyes to prevent irritation.
- Be careful with the fumes produced when soldering.
- Keep your workplace clean and tidy. Wear appropriate protection glasses and gloves when working to avoid personal harm.
- Utmost care must be taken with liquid tin waste which can cause burns.
- This appliance can be used by children over the age of eight and also persons with reduced physical, sensory or mental capabilities or lack of experience provided that they have been given adequate supervision or instruction concerning use of the appliance and understand the hazards involved. Children must not play with the appliance.
- Maintenance must not be carried out by children unless supervised.

## 有害物质含量表

产品中有害物质的名称及含量

部件名称	有害物质					
	铅(Pb)	汞(Hg)	镉(Cd)	六价铬 (Cr(VI))	多溴联苯 (PBB)	多溴二苯醚 (PBDE)
烙铁头	○	○	○	○	○	○
手柄	○	○	○	○	○	○
电源线	○	○	○	○	○	○
主机	○	○	○	○	○	○
电源插座	○	○	○	○	○	○
保险丝	○	○	○	○	○	○
主开关	○	○	○	○	○	○
电位连接	X	○	○	○	○	○
变压器	○	○	○	○	○	○
线路板	X	○	○	○	○	○

○ 表示该有害物质在该部件所有均质材料中的含量均在GB/T 26572 规定的限量要求以下。  
X 表示该有害物质至少在该部件的某一均质材料中的含量超出GB/T 26572 规定的限量要求。



# Specifications

**DDE-1C** 120V 50/60Hz. Input fuse: 4A. Output: 23,5V.

**DDE-2C** 230V 50/60Hz. Input fuse: 2A. Output: 23,5V.

**DDE-9C** 100V 50/60Hz. Input fuse: 5A. Output: 23,5V.

- Temperature Range: 90 - 450 °C (190 - 840 °F)
- Idle Temp. Stability (still air): ±1.5 °C (±3 °F)
- Output Peak Power: 150W per tool
- Tip to ground resistance: <2 ohms
- Tip to ground voltage: <2mV RMS
- Ambient Operating Temperature: 10 - 50 °C (50 - 122 °F)
- Communicatio connectors: USB-A / USB-B / Peripherals connectors
- Robot connector: RJ12 for RS-232 protocol
- Control Unit Weight: 3,815 kg (8.41 lb)
- Control Unit Dimensions: 148 x 120 x 232 mm (5.83 x 4.72 x 9.13 in)
  
- Total Package: 258 x 328 x 208 mm / 4.3 kg  
10.15 x 12.9 x 8.1 in / 9.5 lb

Complies with CE standards.  
ESD protected.

## JBC

### Warranty

JBC's 2 year warranty covers this equipment against all manufacturing defects, including the replacement of defective parts and labour.

Warranty does not cover product wear or misuse.

In order for the warranty to be valid, equipment must be returned, postage paid, to the dealer where it was purchased.

**Get 1 extra year JBC warranty by registering here:**

**<https://www.jbctools.com/productregistration/>  
within 30 days of purchase.**



This product should not be thrown in the garbage.

In accordance with the European directive 2012/19/EU, electronic equipment at the end of its life must be collected and returned to an authorized recycling facility.

